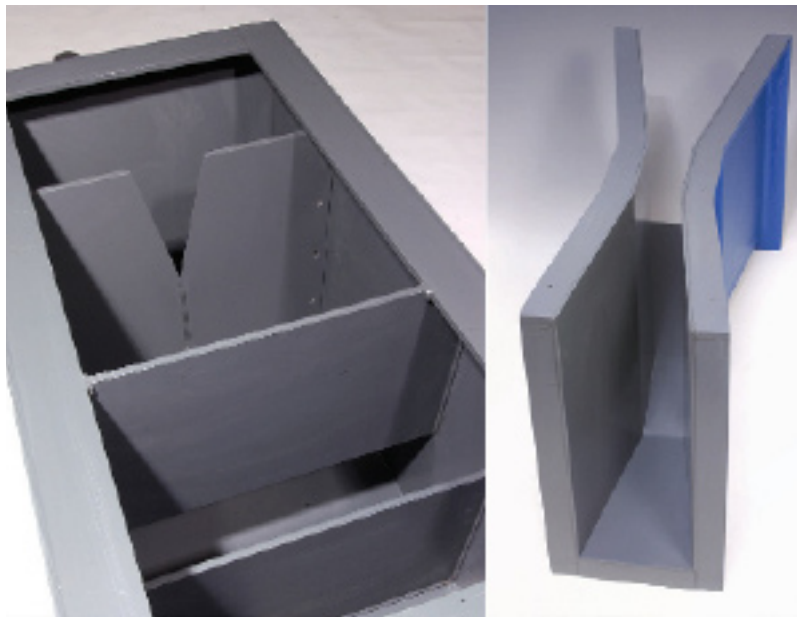




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INFO@FLOWTECHPLASTICSLIMITED.CO.UK



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UNIT A
WORDSWORTH TRADING ESTATE
WORDSWORTH STREET
BOLTON . BL1 3ND

TEL 01204 849898
FAX 01204 819019



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Flowtech Plastics is committed to the highest standards in engineering manufacture and plastics engineering. Our previous success over the years is based upon our ability to pay careful attention to all customers needs, by providing high quality products with individual and professional service.

We will never sacrifice quality for cost, but rely on our extensive experience and design ability to provide you with the correct solution to your requirements. Our products are always of the highest quality and workmanship at a very competitive pricing structure.

Our overall company strategy is based upon customer care and not group sales. We are proud of our high quality products and aim to exceed expectations on quality and standards.

Our company is committed to continuous quality improvements on all our product range, service and staff operations.

As an additional service, we are also suppliers and fabricators of Plastic Fume Extraction Ductwork Systems, Fans, Fume scrubbers and Glass Fibre reinforcement and moulding facilities.

As a new addition to our range of products, we are now able to supply a standard sized GRP Kiosk for the housing and protection of instruments, control panels and other items of equipment.

If you are replacing existing facilities or creating a new one, please contact us to find out more about the flowtech range, or visit our website.

Paul Bickerstaffe
Managing Director

Tel 01204 849898

Fax 01204 819019

info@flowtechplasticslimited.co.uk

www.flowtechplasticslimited.co.uk

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OPEN CHANNEL FLUME LINERS

ROBUST RIGID STRUCTURES FOR EASE OF INSTALLATION WITHOUT DISTORTION.

STANDARD AND NON-STANDARD DESIGNS AVAILABLE

FULL RANGE OF PREFORMED APPROACH CHANNELS AND DISCHARGE SUMPS AVAILABLE



Applications

For use as primary gauging structures where open channel flow measurement and flow control are required. Typical locations include waste water treatment works and trade effluent Discharges

Standard Compliance

All flumes supplied are normally compliant with BS 3680, If, however, a client specifically requires a non-compliant design, this can also be supplied.

Flume Types

Both rectangular and round bottom flumes are available as complete one- piece structures. Rectangular flumes are also available as pairs of flume cheeks.

Principal Features

- Extremely rigid construction helps prevent distortion during installation
- Strengthening ribs and flanges are standard for grouting into channel walls and floor, (Standard width of ribs and end flanges is 50 mm on both sides and bottom)

- The reinforcing ribs include grout holes to provide additional keying. Butterfly-ties or steel bars can be passed through the grout holes before installation.
- The end flanges can be used to bolt on to upstream and downstream preformed sections. Where we are supplying both flume and additional channel sections the end flanges are pre-drilled and supplied with nuts, bolts and gaskets.
- Very large flume liners can be supplied in flanged bolt-together sections.
- All flume liners are braced across the top flanges to provide additional rigidity during transportation and installation.
- The bottom flanges can be fitted with stainless steel angle brackets. This enables the flume liner to be bolted into position, within a "boxed-out" channel section, to prevent it from floating as the concrete is poured around it

Options

- Internal plywood shuttering. This is recommended to maintain the accuracy of internal dimensions during installation.
- Preformed structures upstream and down stream of the flume. These can include: break-tanks. Approach channels, discharge sumps and side overflow weirs.
- Plain or flanged spigots can be provided for connection to upstream and downstream pipe work.
- Stilling chambers are available for applications where sensors, probes or sampling points are required outside of main approach channel.
- Flumes are normally supplied with level inverts. Raised Inverts (flume humps) can be incorporated into any design

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 WORDSWORTH TRADING ESTATE
 WORDSWORTH STREET
 BOLTON BL1 3ND
 01204 849898
 INFO@FLOWTECHPLASTICSLIMITED.CO.UK

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BOLTON BL1 3ND
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Often a new flow measurement system requires only the installation of a weir or flume into an existing channel at a location where the hydraulic conditions meet the requirements of the standard. Installations requiring a new channel are more costly. The design stage is crucial: paying attention to the details of the hydraulics of the channel can minimise the civil engineering costs of the system.



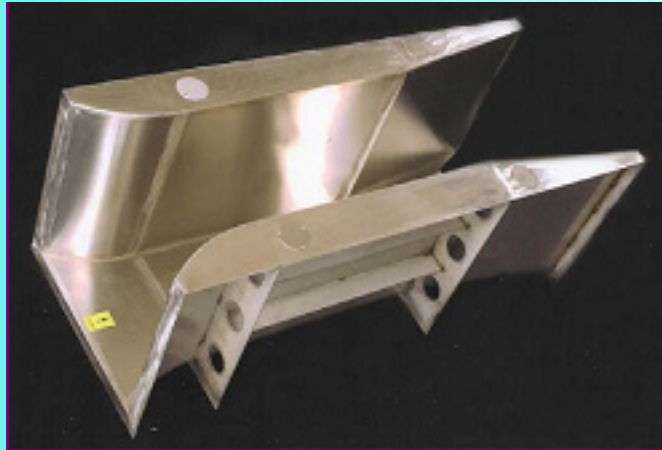
More than 90 percent of open channel flows are measured by the use of flumes and weirs. The reliability and simplicity of these 'measuring structures' account for this widespread use.



The advantages of weirs and flumes is that they can be inspected in the field and their accuracy determined at any time by reference to the published standards. This is not so with pipe flows and other open channel measurement techniques, where the user is dependant on original certification by the manufacturer.

FLUMES and WEIRS

Suitable for open channel flow measurements



All flumes manufactured by Flowtech Plastics Ltd are designed to comply with B.S 3680 part 4-C.

Customers have a choice of flumes that are manufactured from either Plastic materials or stainless steel to suit site requirements. Flow rates are more accurately achieved by having a smooth transition between the approach channel and the inlet of the flume, for this reason we recommend a section of approach channel also manufactured from any of the above materials.

The approach channel can be supplied already attached to the flume ,or for longer channels,supplied in sections for site installation.

FLUMES

Rectangular Flumes:

Throat width 100 mm. > 1000 mm
Flow range 0-5 l/s to 0-2000 l/s.

U-Shaped Flumes:

As per Rectangular flumes.

Trapezoidal Flumes:

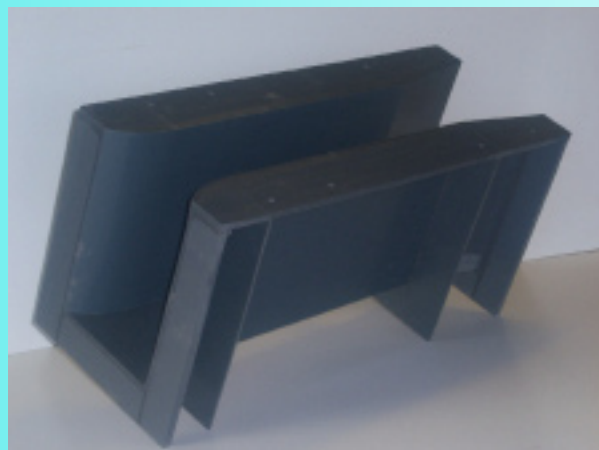
Flow range 0-50 l/s to 2000 l/s.

Parshall Flumes:

As per Standard designs.

Drain Sewer Flumes:

Temporary insert Flumes for sewers or industrial discharges.



FLUMES: RECTANGULAR/U SHAPED

Please note: To comply with British Standard BS3680, the length of the approach channel to a rectangular or U-shaped flume must be at least five times the width of the water at maximum flow. However, if the effluent is approaching from a steep gradient, or other conditions result in hydraulic jump, then the approach channel should not be less than thirty times the maximum head (see BS3680 Part 4C,6.2.2.2 and 6.2.2.6)

Flowtech Plastics Ltd design and manufacture all types of Flow controls including Rectangular, Round Bottom Flumes, Rectangular and "V" Notch Weirs, Tanks and Drain Sewer Flumes. Wherever applicable designs comply with ISO or British Standards.

A standard range of 6 rectangular flumes are available to meet many typical installations. Details and capacities are printed below. If the standard sizes do not meet your requirements, we will be pleased to design and manufacture a purpose built unit.

Accurate flows are more easily achieved by having a smooth transition between the approach channel and the inlet of the flume. For this reason, we recommend a section of approach channel, this can be supplied already attached to the flume, or for longer channels, supplied in sections with gaskets and simply bolted together on site.



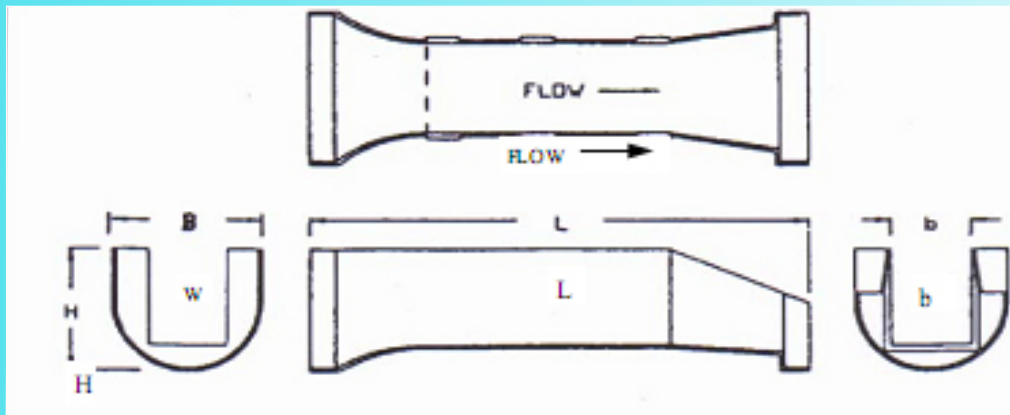
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WORDSWORTH STREET
BOLTON BL1 3ND
01204 849898
INFO@FLOWTECHPLASTICSLIMITED.CO.UK

SIZE CHART

STANDARD SIZE	1	2	3	4	5	6
Dimensions in mm						
Channel width	150	250	300	500	750	1000
Throat width	100	150	180	300	450	600
Wall Depth	250	300	350	500	650	900
Overall Depth	300	350	400	550	700	950
Throat Length	400	450	580	750	1140	1560
Overall Length	616	882	1099	1614	2437	3289
Overall width	250	350	400	600	850	1100
Max Flow Rate L/S	15	30	50	120	350	750
Upstream Max Head Flow	189	231	287	364	568	778

DRAIN SEWER FLUMES

Designed originally to conduct surveys. These flumes are manufactured to be temporarily installed in manholes and provide a known head/discharge relationship. The flumes provide a simple method of assessing trade effluent discharges or can be installed as a permanent fixture for a fraction of the cost of an equivalent standing wave flume. A range of standard sizes are available printed below or individual flumes can be custom designed to fit into an existing manhole



In order to measure flows, the ultrasonic sensor (or other) should be located upstream of the flume and the dimensions keyed in as per a rectangular flume, ensuring that zero depth corresponds to the hump height. The flumes are particularly suited for use with crude sewage where they perform without ragging up.

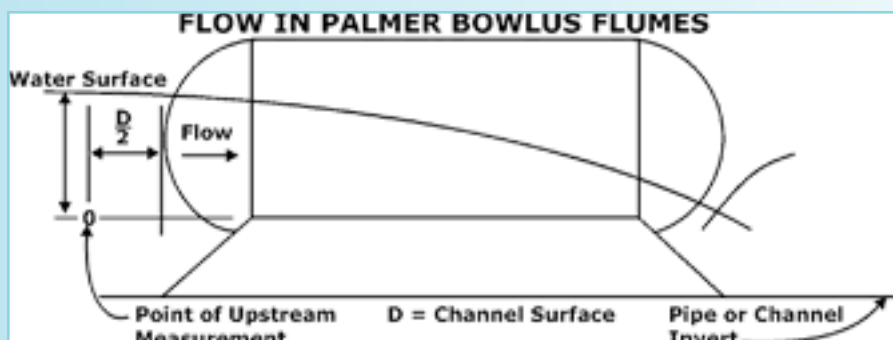
standard sizes (mm)	1	2	3
Flow rate/sec	4	12	25
Gradient	1:100	1:100	1:100
Drain diameter W	150	230	300
Throat width b	90	125	180
Overall Length L	350	535	720
Height H	115	185	250

Palmer Bowlus Flumes

Low Flow Flumes

Palmer Bowlus Flumes:

The Palmer Bowlus metering flume has been widely used since 1937 for measuring water and wastewater in open channels or pipelines that are not under pressure. Some of its most important characteristics include measurement accuracy, low head loss, minimum flow restriction and ease of installation in pipelines



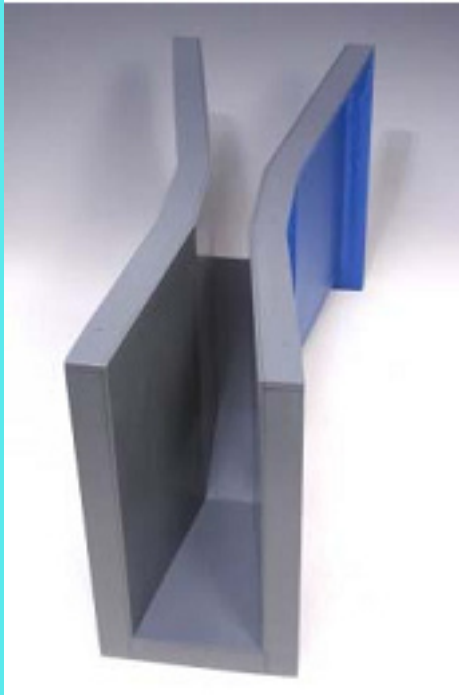
The Palmer Bowlus is normally installed in a "U" shaped channelled by a pipeline such as storm drains and sewers. This convenient flume requires little redesign or special modification of circular conduits for installation.



Accuracy

The accuracy of the Palmer Bowlus flumes is comparable to that of Parshall or other types of Venturi flumes. Experiments indicate that within the normal range of flows (from under 10% to 90% of flume capacity), measurement accuracy is usually within +/- 3% of flow rate

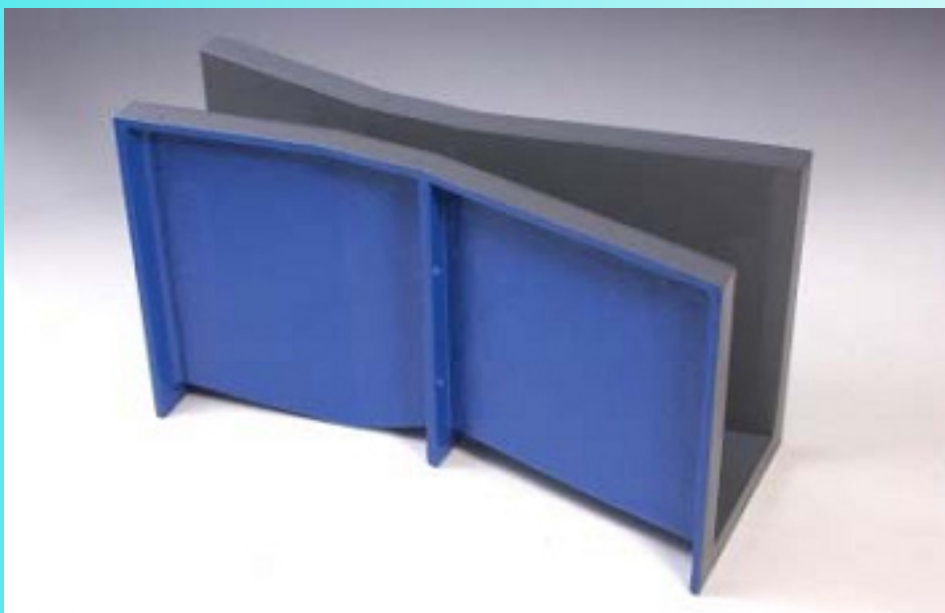
PARSHALL FLUME



The Parshall flume is a specially shaped structure, which can be installed in a channel to measure the water flow rate.

This type of flume was developed and calibrated in the 1920's by Ralph Parshall at Colorado State University and, although they are difficult devices to set and build, they are frequently used in industrial and municipal sewers, sewage treatment plants, irrigation canals and certain natural channels, mainly in the U.S.A. and Mainland Europe.

The principal advantages of the parshall flume are it's capabilities for self-cleaning (particularly when compared with sharp edged weirs). Its relatively low head loss and its ability to function over a wide operating range, whilst requiring only a single head measurement.



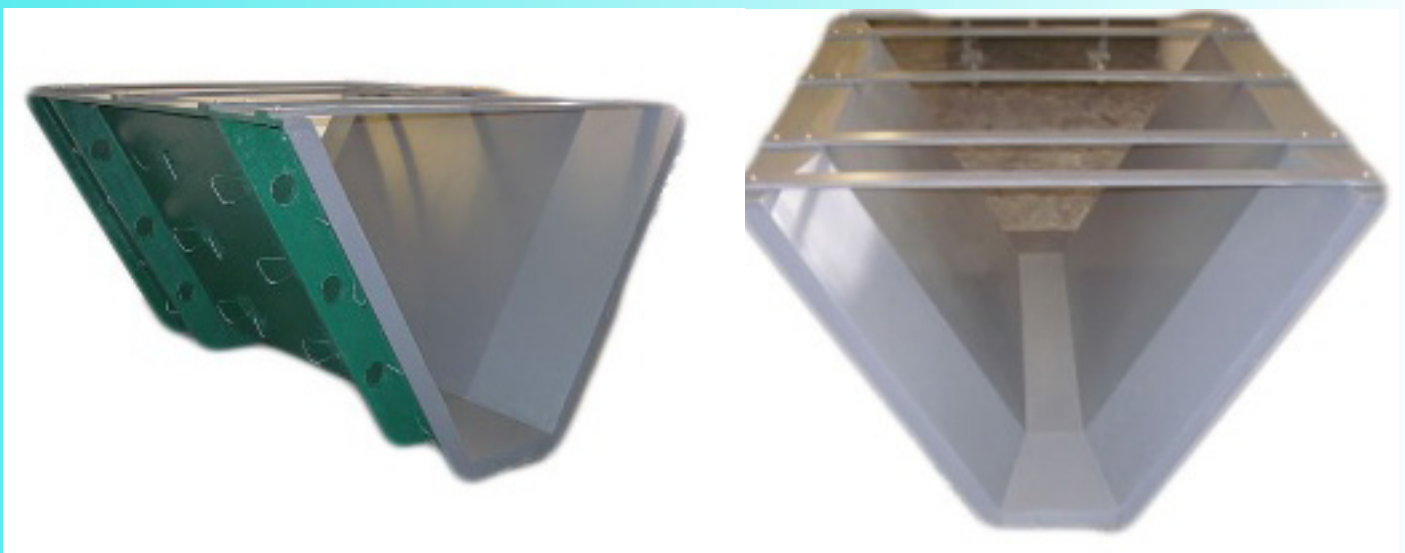
TRAPEZOIDAL FLUMES



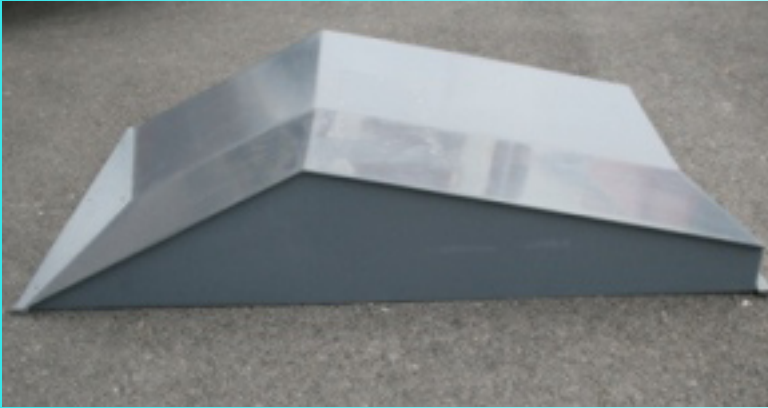
Trapezoidal flumes, originally developed to measure flows in Irrigation channels, are well suited for low flow applications in conduits and manholes. For storm water or agricultural applications, the Trapezoidal flume is superior to the Parshall flume for several reasons, The shape of the trapezoidal flume conforms to the normal shape of culverts and ditches reducing installation costs. Also, the straight through design allows for the passage of large amounts of trash and reduces the problem of silting.

As supplied to Critical Flow Systems Ltd

Trapezoidal flumes can be supplied to cope with a wide variation of flow conditions. The optimum design will depend on the range of flow to be measured and the characteristics of the stream or channel in which it is to be installed. Flumes supplied for use within the U.K. are normally required to comply with BS3680. Although non compliant designs are available. Trapezoidal flumes have a "V" shaped throat providing the ability to measure low flows accurately whilst avoiding the inherent problems associated with "V" notch weirs. They have a flow range of 0 to 2000 litres per second. The construction of the flume is PVC backed with GRP to provide strength and rigidity which helps prevent distortion during installation. They can also be supplied in flanged bolt-together sections.

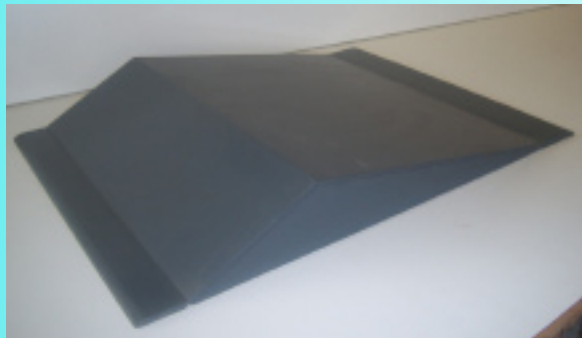


CRUMP WEIRS & FLAT 'V' WEIRS



FLAT 'V' WEIR

CRUMP WEIR



Flowtech plastics Limited are able to design & supply a range of Crump and Flat 'v' Weirs, commonly used for measuring streams and rivers, or where there is a large flow rate span. These Weirs are designed to comply with the British Standard BS3680 Part 4B/4G

Flat-V Weir: A long-base weir with a triangular longitudinal profile. The height of the triangle increases linearly from the middle of the channel to the abutment of the weir.

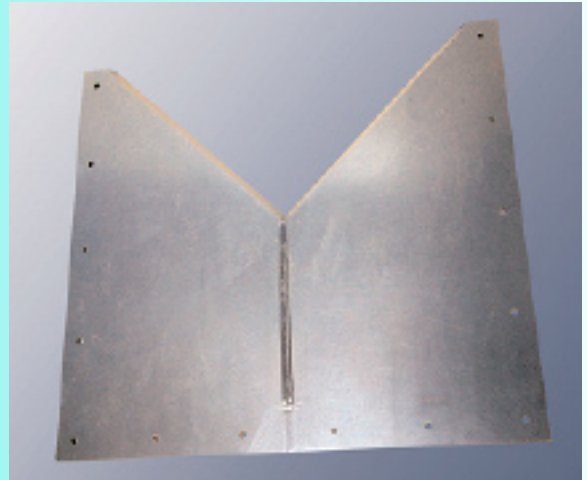
The Weir is manufactured from grey rigid 9mm PVC sheet. All joints are fully welded.

Long-base weir with a triangular or other shape of longitudinal profile and a transverse symmetrical V-shaped crest having small side-slopes

Flat V weir - 2.75m wide; constructed in 1974 to supersede the original broad-crested weir operated by Stevenage Development Corporation - flow records prior to 1974 are sporadic and of poor quality. The Flat V weir remains modular up to 4.1 cumecs; higher floods uncorrected. Gw abstractions (net export) and the release of water from flood storage lagoons can influence the flashy flow regime.

V Notch Weirs and Rectangular Weirs

Flowtech Plastics will design and supply any size V Notch or rectangular weir plate to suit your requirements. They can be supplied either as a flat plate for mounting on an existing tank or chamber, or supplied as part of a weir tank .
All weirs are designed to comply with the British standard BS3680 part 4A



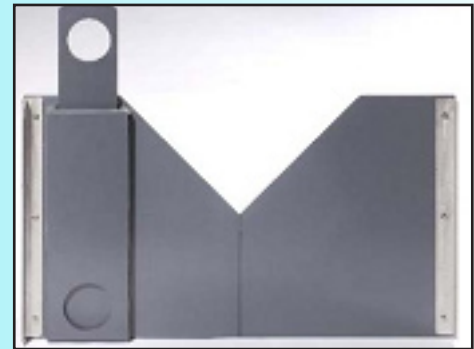
Crump (Triangular profile) Weirs Flat-V (V-Crump) Weirs

Flowtech Plastics can also design and supply a range of Crump and Flat-V weirs, commonly used for measuring streams and Rivers, or where there is a large flow rate span. These weirs are designed to comply with the British standard, BS3680 part 4B/4G

WEIR PLATE WITH DRAIN-DOWN FACILITY

V Notch Weirs and Rectangular Weirs

Flowtech Plastics will design and supply any size V Notch or rectangular weir plate to suit your requirements. They can be supplied either as a flat plate for mounting on an existing tank or chamber, or supplied as part of a weir tank complete with flow baffles and sensor mounting bracket. The weir tanks are of robust construction and have an inward facing top flange for extra rigidity, and require only a level concrete plinth when installing. In our tanks, all weir plates are bolted into place, so that as your company grows, if the flow discharge increases, the weir plate can be removed and replaced with a more appropriate size. All weirs are designed to comply with the British standard BS3680 part 4A.



DRAIN DOWN VALVE

As an optional extra facility, a water tight drain-down valve assembly can be attached to a weir plate to allow drain down of the chamber for cleaning purposes. The handle being complete with a lockable device to prevent use by unauthorised personnel.

The use of these units being subject to approval of the end user.

WEIRS

Thin plate:

Rectangular: Suppressed, partially developed and fully developed

Weir width: 300 mm. > 3000 mm.
Flow range 0-5000 l/s.

V Notches: Standard sizes - 90 degrees, Half 90 and Quarter 90.
Flow range 0-100 l/s, 0-20 l/s.

Broad Crested Weirs:
Manufactured to customer requirements as per BS3680.



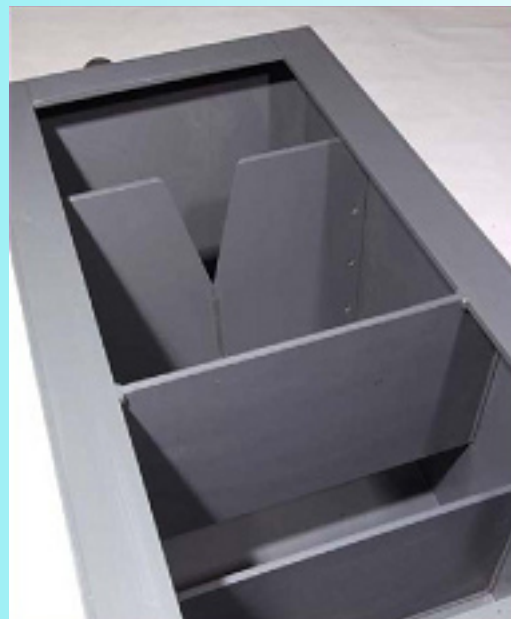
WEIR TANKS

The Flowtech range of weir tanks can be supplied with either "V" Notch or rectangular weirs to suit particular Flow Rates. Tanks are available in four standard sizes in table below and can also be supplied with connections to fit into existing pipe work systems.

All Flowtech tanks are of a robust construction, normally manufactured from grey colour rigid unplasticised P.V.C. reinforced externally with resin bonded fibreglass (G.R.P.)
Stainless steel and polypropylene tanks are also available to suit certain Conditions

To produce stable conditions upstream of the weir plate, one overflow and one under flow baffle are fitted.

Non-BS tanks can be supplied, as can tanks which are outside the normal BS limits. Although this latter option can effect the accuracy of the flow meter.



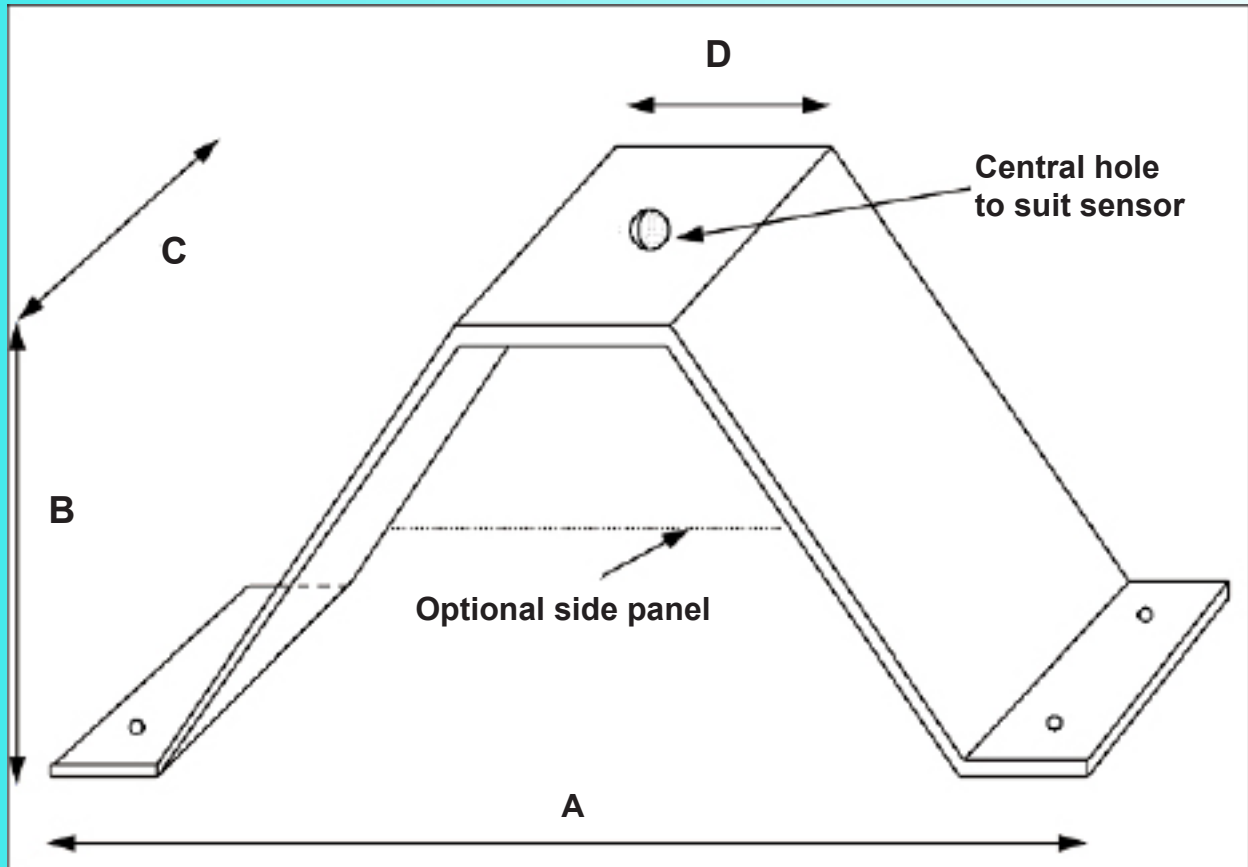
Standard Sizes (mm)

	Length	Width	Height
1	1200	600	600
2	1800	800	600
3	2000	800	600
4	3000	1000	900



SENSOR BRACKET

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 01204 849898
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	A	B	C	D
SIZE 1	600	450	150	150
SIZE 2	800	450	150	150
SIZE 3	800	450	150	150
SIZE 4	1000	450	150	150

Sensor brackets can be provide as an optional extra to the weir tanks

Being manufactured from either Grey rigid PVC or Stainless Stell to suit customers requirements

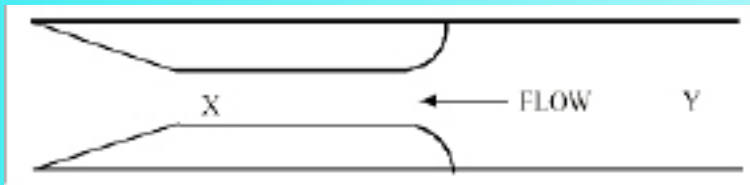
If required a side protection panel for the sensor can be provide.

WEIR TANK WITH “V” NOTCH IN END WALL



FLUME & FLUME CHEEK INSTALLATION GUIDE

This document serves as a guide only and does not provide the definitive method for installing Flume Liners and Cheeks



The flume should be installed with the shoulders approaching the flow and the tail fanning out downstream.

1. The flume should be horizontal both lengthwise and breadth wise.
2. The points X and Y should be at the same level (Y is an upstream point approximately equal to four times the height of the cheeks of the flume). As an easy guide all flumes up to a throat width of 300MM the point Y should be 1 metre upstream of the flume
3. Providing the upstream and downstream conditions are satisfactory the flume can now be installed.

WARNING: the flume is not designed to support the weight of the wet concrete. Take care when pouring concrete behind the walls of the flume or channel-section. For large flumes, pour the concrete in stages e.g. 150MM depth, allowing each stage to harden before proceeding further. It is recommended to brace the flume internally to prevent distortion of the walls. It is also recommended that a vibratory poker is not used.

4. Lower the flume into prepared soft concrete ensuring levels are correct and that a good base is maintained.
5. Carefully pour additional concrete behind the walls of the flume or channel section.
6. Make a smooth transition from the approach channel to the structure of the flume.
7. Check that the flume is horizontal — lengthwise and breadth wise — and that all approach transitions are smooth.

Flowtech Plastics Ltd flume cheeks and flume liners are precision structures designed to enable accurate flow metering in open channels.

Their smooth surface must be retained to enable the free discharge of liquid. Any debris adhering to the surface should be removed prior to curing.

The cheeks and flume liners must be installed centrally to the channel and the walls must be absolutely vertical. The long throat section should not deviate from the line of the channel.

When installed the cheeks should protrude by an equal distance from either side-wall.

APPROACH CHANNEL

The approach channel to the flume should be long and straight, at least five times the channel width. Flow should not enter this section at a steep gradient or from a side channel.

PREPARATION

If necessary remove existing flume and backfilling. Gun out the wall and floor so that the flume strengtheners can fit smoothly into a recess.

As a rule of thumb the start of the curved inlet section should be flush with the side wall or slightly recessed. It should not protrude the wall

INSTALLATION OF FLUME CHEEKS

The pictures below are of flume cheeks supplied to Gleasons Plc, which they installed at Seafield "B" site, Edinburgh contracted by Stirling Water.

The Cheeks measured 7.5 metres long by 2 metres high. They were manufactured in three pieces per cheek for ease of installation



DRAIN SEWER FLUME INSTALLATION GUIDE



General guide notes on flume installation

The following notes are for a drain sewer flume installation in an existing manhole chamber.

- The flume should be positioned within the manhole, so that there is the maximum available approach channel up stream of the flume and a short lower invert transition section downstream.
- The approach channel upstream of the flume should be laid horizontal so that the invert of the approach is parallel to the invert of the raised throat of the flume.
- The invert of the approach channel is to be level with the invert of the inlet pipe.
- The profile of the approach channel should match the entrance to the flume.
- The flume liner is to be cast in place with the throat section laid horizontal.
- The discharge section downstream of the flume is to be at a lower invert level and blended back into the outfall pipe, to ensure free discharge conditions.
- The ultrasonic sensor can be positioned either over the approach channel or over a stilling chamber, constructed off the side of the approach channel.
- In view of the relatively short approach channel available within the existing manhole, it would be advisable to construct a stilling chamber approximately 300mm square, to avoid any effects of turbulence on the ultrasonic sensor.
- The stilling chamber should be connected to the measurement point by a slot of between 25 and 50mm width. This needs to be wide enough to prevent it from being blocked by solids.

INSTALLATION GUIDE

for WEIR PLATES

(BS 3680 part 4A)

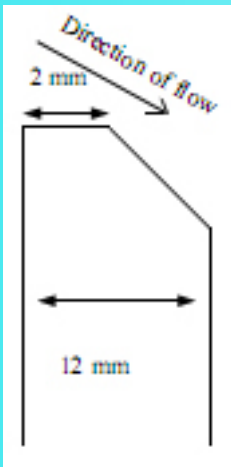
WEIR PLATES

There are two types of weir plate in common use for flow measurement.

- 1) "V" Notch Weirs
- 2) Rectangular Weirs

Both structures consists of a thin plate fabricated in PVC or steel. The material can vary in thickness from 2 mm for stainless steel to 12 mm for PVC.

Weir plates that are thicker than 2 mm must be chamfered on the downstream side. The chamfer should be formed such that there is a maximum of 2 mm edge on the horizontal section .



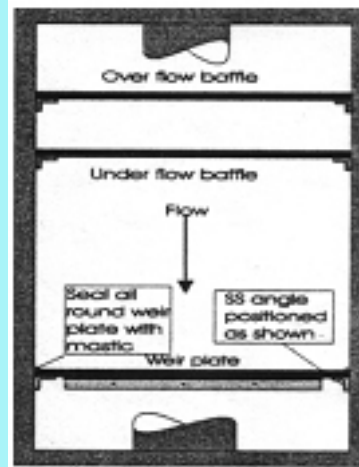
The weir chamfer should be large enough to allow weir plates (and baffles) to be fitted and allow sufficient space for the ultrasonic measurement.

For the system to perform correctly the weir plate must be leak free

The weir should be designed in accordance with BS3680 part 4A or with some other approved standard.

Details of the Flow Chamber

Flow chambers differ considerably depending on the type of weir plate and range flows. Entrances may be from above, from the end or from the side walls. Outlet may be through the base, the end wall or the side walls. The chamber must free discharge otherwise the weir will drown and the flow meter will read incorrectly. The inclusion of a weir chamber in an outlet drain, very often causes the approach drain to become surcharged. This generally does not cause a problem with final effluents or with liquids which are not contaminated with gross solids.



In some instances it will be necessary to fit baffles in order to provide tranquil approach conditions. This can often be achieved with two baffles. The two baffles calm even quite severe turbulence. The first baffle should be higher than the crest height (forces the flow over the top). The second baffle should allow the liquid to pass below it. The bottom of the baffle should be slightly below the crest level. The weir should be mounted centrally and if possible positioned so that the nappe discharges into the outlet drain. It is best to fit weir plates and baffles using stainless steel angle. Weir plates supplied by Flowtech Plastics usually include stainless steel fittings predrilled. The weir plates are supplied blank and should not be drilled until the angle is fixed. In most instances the angle should be fitted on the downstream side of the weir plate

This document serves as guide only and does not provide the definitive method for installing weir plates

FLOWTECH EQUIPMENT PROTECTION ENCLOSURE

The Flowtech Equipment Cabinet enables the customer to enjoy the ideal combination of competitive pricing, excellent quality and quick delivery. To suit projects that require durable and secure cabinets for housing and protection of instruments, control panels and other equipment.



CONSTRUCTION

Manufactured from Glass Reinforced Polyester Resin. Encapsulating 9mm and 18mm marine ply if higher thermal or acoustic properties are required. Expanded P.U foam can be incorporated into the moulding process.

All internal surfaces have a resin rich flowcoat of colour to suit customer requirements (standard colour white).

FIRE RESISTANCE

As an optional extra, fire resistance to B.S 476:Part 7 spread of flame can be provided

DOOR FURNITURE

Vandal resistant stainless steel hinges are provided, secured by tamper proof fixings. Automatic door stays are also supplied as standard.

The full length door is secured by a black powder coated die-cast zinc lockable 'T' handle compression latch with keys.

BASES

Enclosures can be supplied with either an open base with internal reinforced flange for fixing down or with a full composite base

VENTILATION

Various ventilation options are available, including grilles with vermin flymesh screens. (supplied as standard)
Forced ventilation/heating can be provided where required

OPTIONAL EXTRAS

Viewing window
cat flap
sound attenuation
light fitting ,Electrical fittings
Heater
Explosion relief

COLOURS

Standard external colour is Green 14-C-39
With Other B.S. 4800 or RAL colours available upon request.

OTHER PRODUCTS

Flowtech Plastics Ltd. Also design, manufacture and supply a complete range of Flow Control Devices including Flumes, Weirs, Weir Tanks etc. Details available upon request.
Due to company policy of maintaining a continuous review of products and materials, we reserve the right to amend the design and/or dimensions of all products at any time without prior notice.



The units come with a Plastic Louvered Vent with Flymesh as standard

Depth of unit 600mm

Internal Height 2000mm

BIOLOGICAL WARFARE AGENTS CONTAINMENT CABINET

As a result of the current threat of biological warfare involving Aerosol/Particle based agents such as Anthrax (B Anthraxis), Together with toxic chemical vapours, Flowtech Plastics Ltd have developed a negative pressure rigid PVC cabinet,designed for the safe confinement of such Biological Weapons.One application being the processing of suspicious, unidentified mail and other items.

The negative pressure rigid PVC cabinet comprises of an envelope manufactured from clear rigid (and grey) sheet with all joints fully welded and all removable apertures for access gasketed and screwed or clamped. Within the cabinet is a stainless steel base tray which has 30mm high upstands to contain any spillage.Entry of mail into the chamber is through the rear mounted transfer hatch,which is removable to allow transfer of the unit into another room if required. Working access is through the two glove ports on the front panel. These double 'O' ring double skinned sleeves have latex rubber gloves attached at the end of the arm.

Principle of operation is that room air is drawn into the chamber through the pre-filter and inlet H.E.P.A filter, into and over the chamber area and then passes out via a pre filter, through a first stage H.E.P.A filter followed by a second stage H.E.P.A filter, on through the fan unit and re-circulated back into the room. (Ductwork for discharge to atmosphere can be supplied as an optional extra). This process removes practically all particulate matter from the exhaust air stream thus protecting the environment from contamination. When the optional activated carbon filter is installed , it is effective across a broad spectrum of chemical hazards. While the effectiveness of activated carbon filters vary from one chemical to another.



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Apart from protection against Anthrax in aerosol form which, when infectious, has a proven particle size of 5 microns, Flowtech Plastics Ltd is making no explicit guarantees concerning the effectiveness of our cabinets in providing protection against any lesser known or, unknown agents of Biological Warfare. Especially when the nature of these agents may have yet to be identified. Although our cabinets will, for example, provide the operator at the very least SOME protection (as opposed to NO protection) against the particle-based and chemical-based substances, They will not, protect the operator and the environment against all agents of Biological Warfare when the term is used in its broadest sense.

GENERAL USER ADVISORY

- If a substance is observed whilst processing suspicious objects within the cabinet, the exhaust fan should be kept running (doing so will maintain containment) and contact your local Health Authority immediately. If the filters have come into contact with any toxic Aerosols or chemicals they should also be considered as dangerous as the substances themselves and must be decontaminated without delay. (Most Aerosols contaminants can be neutralised by Formaldehyde).

- While the filters will contain toxic Aerosols and chemicals generated within the cabinet, the filters will not neutralise them. Even if there is the slightest suspicion that the filters have come into contact with toxic substances they should NOT be handled. Keep the cabinet at normal working mode and do not switch off the exhaust fan.

- Unless you are ABSOLUTELY sure that NO Aerosols or chemicals toxic to human health have been released within the cabinet from the time of initial use, the exhaust fan should be kept running continuously. Even so, Flowtech Plastics recommend that, for maximum safety, the cabinet should be operated continuously, even at nights and weekends.



SWITCHES & INDICATORS

Switches from left to right.

- ALARM MUTE (ORANGE) Illuminated push switch for low airflow flashing light followed by audible alarm. Push switch to mute alarm, light stops flashing when safe airflow is attained

- LIGHTS (GREEN) On/Off push switch for fluorescent lights to illuminate interior of cabinet

- FAN (GREEN) On/Off push switch for power supply to fan unit.

- FUSE (RED) Mains power fuse light indicator light.

- ISOLATOR Key switch (Security) power On/Off

- Variable speed controller to fan unit

INDICATORS: Airflow and Air pressures

FROST PROTECTION COVERS



Flowtech Plastics Ltd have designed and manufactured a modular, anti-frost protection cover for use within Water Treatment works, to prevent the sludge pumps from freezing. They are supplied in short lengths for easy handling. Special fabricated sections can be provided to fit over bends and branch connections.

The covers are manufactured as a two skinned construction from Polypropylene sheet with thermal insulation infill. Each unit being supplied with handles for ease of lifting. Lap joints are provided to prevent ingress of water.

As an option to prevent interference with the equipment within the covers, a lockable fastening system can be provided. All covers can be custom built to suit individual requirements.

With each section being of all plastic construction, and having fully welded joints, a maintenance free system is achieved



Flowtech Plastics Ltd would like to thank Thames Water Utilities and M.J. Gleeson Group for their input in the design of the covers.

The photographs are by courtesy of Thames Water Utilities taken at Swindon STW

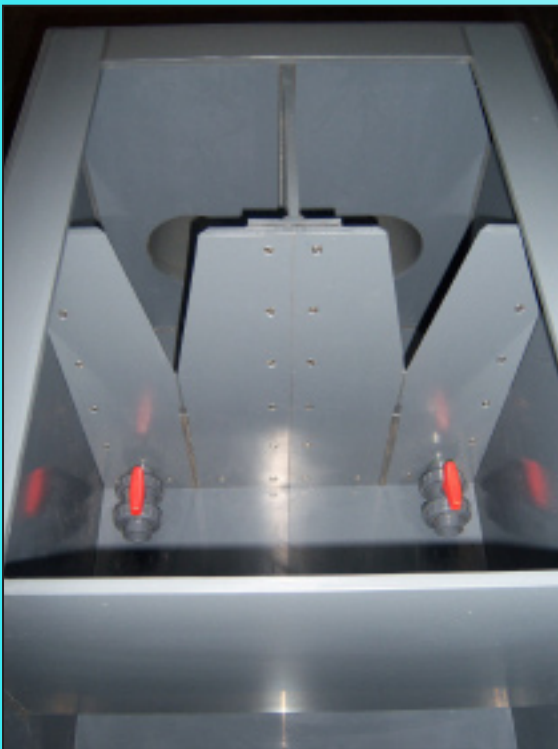


PVC WALL BOARD



DRAIN SEWER FLUME

CAT FLAP



SPLITTER TANK



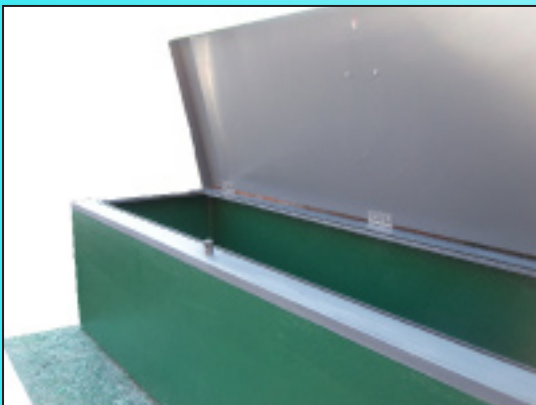
PALMER BOWLUS FLUME

FLOWTECH PLASTICS LTD

CATALOGUE CAN BE DOWNLOADED FROM OUR WEBSITE OR CAN BE REQUESTED BY PHONE OR EMAIL

01204 849898

INFO@FLOWTECHPLASTICSLIMITED.CO.UK



STORAGE CONTAINER

